This brief guide will give you simple instructions on how to install your Heat Source sauna heater. A licensed electrician should perform all electrical work. Almost Heaven Saunas is available to assist you with any questions you or your electrician may have. Contact us at 888.355.3050 or email us at sales@almostheaven.com

**MOUNTING THE SAUNA HEATER**

Mount the heater so that it’s centered above the lower vent holes using the provided lag bolts. These lag bolts should be level to each other, spaced 10 ¼” apart. Mount them so that the base of the heater sits 5-7” off the floor, as this allows your heater to most efficiently heat your sauna. Use the longer bolts on the top, letting them hang out ¼” from the panel. Hang your heater on these two bolts; this will allow your electrician to easily remove the heater for electrical hookup. Once your electrician is finished with the electrical hookup, use the two short bolts to secure the bottom of the heater mounting bracket to the panel.

Note: Lift the sauna heater by holding the bottom of the heater; never lift by the heating elements or the stone guard.

**ELECTRICAL HOOKUP**

All electrical work must be done by a licensed electrician and adhere to the National Electric Code as well as local regulations.

Wire size and amperage requirements are as follows:

### 4.5kw and 6.0kw Heaters
- 30-amp double pole breaker
- 10/2 wire if under 30’ from power source; 8/2 wire if over
- Hard wire directly to heater
- Do not use GFCI with this heater
- Use copper wire with 90°C insulation

### 8.0kw Heaters
- 40-amp double pole breaker
- 8/2 wire
- Hard wire directly to heater
- Do not use GFCI with this heater
- Use copper wire with 90°C insulation

To gain access to the interior, remove the screws on each side of the stainless steel lower panel. Now remove the dials for the thermostat and timer, and gently remove the panel. (Images 1-3)
Connect heater to power source according to the schematic below.

Note: There is a reset button near the controls that will trip in the event of heat overload. If the unit overheats, the reset button will trip and the unit will not operate again until the button has been reset.

**SAUNA HEATER OPERATION**

Your HeatSource heater has two dials for operation. The dial on the right controls the temperature and the dial on the left turns the heater on for one hour.

**To set the temperature:** Turn the dial to the desired temperature. It is most common to turn the temperature to the highest setting and leave it there for future use. If you determine that your preferred temperature is lower, then simply turn the temperature dial back so that the heater will not get as hot.

**To turn on the heater:** Turn the timer dial clockwise to the 60-minute setting. The indicator light adjacent to the timer will glow when the heater is on. The heater will come to a usable temperature in 30-40 minutes, and to full temperature within 60 minutes, at which point the heater will automatically turn off. If you wish to continue your sauna after the heater shuts off, simply turn the heater on again.

Note: Prior to placing the sauna stones in the heater, turn the unit on for one hour to allow the non-toxic coating on the elements to “burn” off. Leave your sauna door open during this preliminary heating stage as smoke may appear as the coating burns off…this is normal.

**PLACEMENT OF SAUNA STONES**

Remove the stone guard by removing the single screw at the back of the heater and flip the guard up and remove. (4)

Only use the sauna stones that were supplied with your heater. Rinse them thoroughly with water to remove dust. Gently place the narrower stones between and around the heating elements (5), being sure not to force them into place. Continue resting the larger stones on top of the heating elements until the elements are completely covered. Replace the stone guard. (6)

Note: Your stones should be placed loosely, not packed tightly, within the heater to promote proper air circulation. This will ensure optimal function of your sauna heater. You will likely only need to use two-thirds of the provided stones.
HEATER FENCE INSTALLATION

You have been provided with a red-cedar heater fence equipped with the necessary installation hardware. Depending on the model sauna you received, you have been provided with either an L-fence or standard fence. Use the 8 smaller screws to assemble the heater fence. Once assembled, use the 4 larger screws to mount around the heater. The top slat of the fence should be no higher than the exposed stones. (7–8)

ENJOYING YOUR SAUNA HEATER

Your sauna heater can be used to enjoy a wet or dry sauna experience. A dry sauna refers to a sauna where water is not poured over the heated stones. A wet sauna uses water to increase the humidity in your sauna; simply sprinkle water over the heated stones and you will feel a burst of hot humid air. It is normal for water to drip through the base of the heater and onto the floor. If a substantial amount of water is making it through the bottom of the heater then you are using too much water. You will be surprised at how little water is needed to achieve a wet sauna!

Note: Be sure the vent holes below the heater are unobstructed and the vent on the opposite wall is opened while you are in your sauna.

WARRANTY

Your Heat Source heater is warranted to be free from defects and workmanship under normal conditions and service for five years for residential applications. If any component in your HeatSource heater fails in that time, the factory will repair or replace the heater.